

# Assembly Instruction for PL259-RA-CL213

**Trim Jacket back 30 mm**



**Cut Braid to 15 mm long**



**Slide on clamping ring**



**Fan out braid to allow collet fitting**



**Slide Collet over inner dielectric**



**Press Collet firmly into braid**



**Trim Braid around collet  
Cut dielectric 1 mm from end**



**Fit connector body & solder**



**Tighten Cable Locknut**



**Insert dielectric washer**



**Insert screw cap and tighten**

